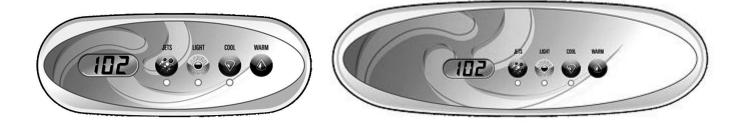
### 1 Pump Operation Guide For Systems with Software v41 only.

### **Initial Start-up**

Your spa will enter Priming Mode (Pr ) when it is energized. **During Priming Mode, press "Jets" button repeatedly and be sure the pump is free of air.** Priming Mode lasts less than 5 minutes. Press "Warm" to exit. After Priming Mode, the spa will run in Standard Mode (see Mode section). Pump 1 low-speed is responsible for heating and filtration and will be referred to simply as the pump.

In multi-button sequences, if the buttons are pressed too quickly in sequence, they may not register.

Low speed pump will run every 30 minutes from 2 to 5 minutes to check the tubs water



### **Temp Control** (80°F - 104°F / 26°C - 40°C)

The last measured water temperature is constantly displayed. The water temperature displayed is current only when the pump has been running for at least 1 minute. To display the set temperature, press "Warm" or "Cool" once. To change the set temperature, press a temperature button again before the display stops flashing. Each press of "Warm" or "Cool" will adjust the set temperature. After three seconds, the display will stop flashing and begin to display the current spa temperature.

## 🎱 Jets

Press "Jets" to turn the pump on or off, and to shift between low and high speeds. If left running, the pump will turn off after a preset length of time of 2 hours for low speed and 15 minutes for high speed. Low speed may run automatically at times, during which it cannot be deactivated from the panel, but high speed may be operated. The ozone generator (if installed) will activate anytime low speed is running.

# Light

Press "Light" to operate the spa light. Turns off after 4 hours.

**Mode** (The mode option has been disabled at the factory and will be locked into standard mode.)

Mode is changed by pressing "Warm" or "Cool" then "Light". Some tubs will have the modes disabled from the factory. **Standard Mode** maintains set temperature. St will be displayed momentarily when you switch into Standard Mode. **Economy Mode** heats the spa to the set temperature only during filter cycles. Ec will display when water temp is not current, and will alternate with water temp when the pump is running. **Sleep Mode** heats the spa to within 20°F/10°C of the set temperature only during filter cycles. SL will display when water temp is not current, and will alternate with water temp when the pump is running.

### **Preset Filter Cycles**

The first preset filter cycle begins 6 minutes after the spa is energized. The second preset filter cycle begins 12 hours later. Filter duration is programmable for 1, 2, 3, 4, 5, 6, 7, or 8 hours. The default filter time is 1 hour. To program, press "Warm" then "Jets." Press "Warm or Cool" to adjust. Press "Jets" to exit programming.

## **Display Messages**

Message	Meaning	Action Required
	No message on display.	The control panel will be disabled until power returns. Spa
	Power has been cut off to the spa.	settings will be preserved until next power up.
	Temperature unknown.	After the pump has been running for 1 minute, the current
	*	water temperature will be displayed.
HH	"Overheat" - The spa has shut down.* One of the	DO NOT ENTER THE WATER. Remove the spa cover and
пп	sensors has detected $118^{\circ}F/47.8^{\circ}C$ at the heater.	allow water to cool. Once the heater has cooled, reset by
		pushing any button. If spa does not reset, shut off the power to
		the spa and call your dealer or service organization.
OH	"Overheat" - The spa has shut down.* One of the	<b>DO NOT ENTER THE WATER.</b> Remove the spa cover and
	sensors has detected that the spa water is 110°F/43.5°C.	allow water to cool. At $107^{\circ}F/41.7^{\circ}C$ , the spa should
		automatically reset. If spa does not reset, shut off the power to
		the spa and call your dealer or service organization.
	Spa is shut down.* The sensor that is plugged into the	If the problem persists, contact your dealer or service
SA Sb	Sensor "A" jack is not working.	organization. (May appear temporarily in an overheat
	Sensor A jack is not working.	condition.)
	Spa is shut down.* The sensor that is plugged into the	If the problem persists, contact your dealer or service
	Sensor "B" jack is not working.	organization. (May appear temporarily in an overheat
		condition.)
	Sensors are out of balance. If alternating with spa	If the problem persists, contact your dealer or service
Sn	temperature, it may just be a temporary condition. If	organization
	flashing by itself, spa is shut down.*	organization
	A significant difference between temperature sensors	If the water level is normal, make sure all pumps have been
HL	has been detected. This could indicate a flow problem.	primed. If problem persists, contact your dealer or service
	has been delected. This could indicate a now problem.	organization.
LF	Persistent low flow problems. (Displays on the fifth	Follow action required for HL message. Heating capability of
	occurrence of HL message within 24 hours.) Heater is	the spa will not reset automatically; you may press any button
	shut down, but other spa functions continue to run	to reset.
	normally.	
dr	Possible inadequate water, poor flow, or air bubbles in	
ui	detected in the heater. Spa is shut down for 15 minutes.	
dY	Inadequate water detected in heater. (Displays on third	
	occurrence of dr message.) Spa is shut down.*	
IC	"Ice" - Potential freeze condition detected.	No action required. All equipment will automatically activate
		regardless of spa status. The equipment stays on 4 minutes after
		the sensors detect that the spa temperature has risen to
		45°F/7.2°C or higher. An optional freeze sensor may be added
	* - Even when spa is shut down, some equipment will	to protect against extraordinary freeze conditions. Auxiliary
	turn on if freeze protection is needed.	freeze sensor protection is advisable is colder climates. See
		your dealer for details.
St	Standard Mode maintains set temperature. St will	This is not an error code. Mode is changed by pressing
	be displayed momentarily when you switch into	"Warm" or "Cool" then "Light".
	Standard Mode.	
	From own Mada have the sector the sector sector	This is not an entry and a Made is the set of the set of
Ec	<b>Economy Mode</b> heats the spa to the set temperature	This is not an error code. Mode is changed by pressing
	only during filter cycles. Ec will display when water	"Warm" or "Cool" then "Light".
	temp is not current, and will alternate with water temp	
	when the pump is running.	
~	Clean Mode boots the are to within 200E/100C of the	This is not an arrow and a Mada is shown it has an arrive
SL	<b>Sleep Mode</b> heats the spa to within 20°F/10°C of the	This is not an error code. Mode is changed by pressing
	set temperature only during filter cycles. SL will	"Warm" or "Cool" then "Light".
	display when water temp is not current, and will	
	alternate with water temp when the pump is running. Shock Hazard! No User Serviceable Parts.	

### Warning! Shock Hazard! No User Serviceable Parts.

Do not attempt service of this control system. Contact your dealer or service organization for assistance. Follow all owners' manual power connection instructions. Installation must be performed by a licensed electrician and all grounding connections must be properly installed.